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DWG NO. 1 2220000454.PDF

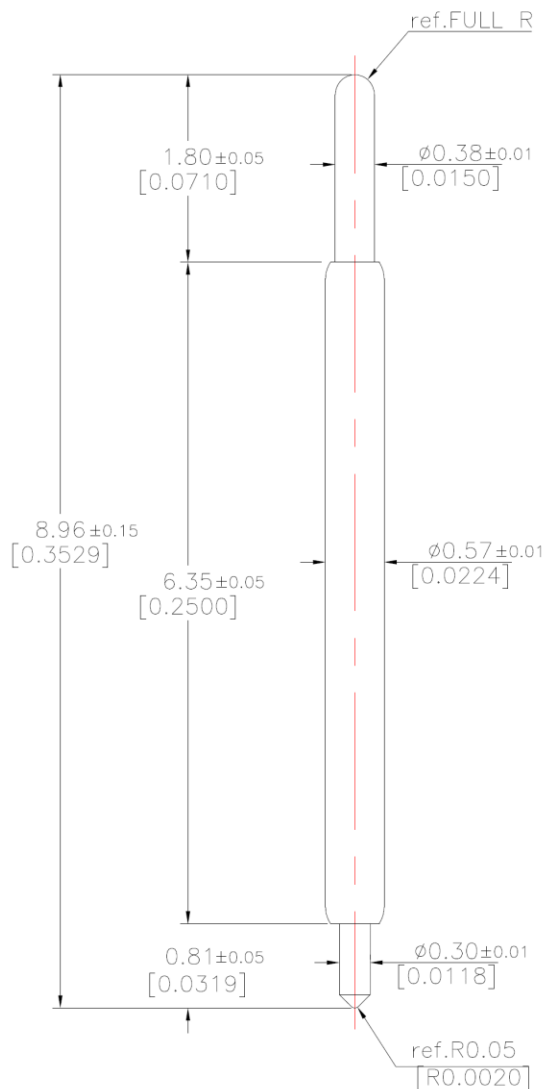
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REVISION HISTORY

REV	DESCRIPTION	ECN	DATE	APRV'D
1	INITIAL RELEASE	--	09/05/18	JAG

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TOP PLUNGER

Pointing Accuracy: ± 0.05 mmSpring Force: $\pm 20\%$


STATE	TRAVEL	SPRING FORCE
Initial Travel	--	11.0g (0.386oz)
Recommended Travel	0.80mm (0.0315")	31.3g (1.105oz)
Full Travel	1.50mm (0.0591")	49.2g (1.734oz)

PART	MATERIAL	FINISH
Spring	Stainless Steel	Gold Plated
Barrel	Phosphor Bronze	Gold Plated
Plunger [Top]	Hardened Steel	Gold Plated
Plunger [Bottom]	Hardened Steel	Gold Plated

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A

BOTTOM PLUNGER

CONTRACT NO.				INTERCONNECT SYSTEMS INTL, LLC a mollex company	
DRAWN BY R.FLORES		DATE 08/22/18		741 FLYNN ROAD, CAMARILLO, CALIFORNIA 93012	
DESIGNER ET		DATE 08/22/18		POGO PIN 0.80mm PITCH, D/C PLUNGERS, 31.3g SF	
CHECKER J.GELACIO		DATE 09/05/18			
QA --	DATE --	SIZE A	RoHS 6/6	SCALE N/A	DRAWING NO. 2220000454
PROCESS ENG. --	DATE --	SAVED AS: 2220000454.PDF		FINISHED ASSY: --	REV 1
					SHEET 1 OF 1

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